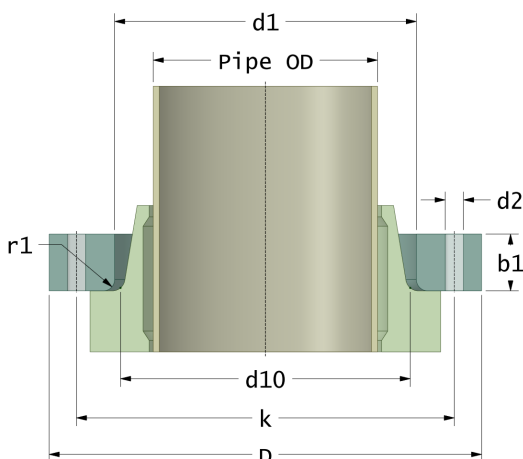


Rotec Backing Rings (Backing Ring for GRP Pipes)

Drilling Standard: AS 2129 Table D



#	DN (mm)	Pmax (bar)	D (mm)	d1 (mm)	d10 (mm)	r1 (mm)	k (mm)	Holes (no.)	d2 (mm)	b1 (mm)	Article Number
1	150	10	285	189	186	5	235	8	18	30	BR-150-189-10/AS-D
2	150	16	285	189	186	5	235	8	18	38	BR-150-189-16/AS-D
3	200	10	350	238	237	5	292	8	18	32	BR-200-238-10/AS-D
4	200	16	350	238	237	5	292	8	18	40	BR-200-238-16/AS-D
5	250	10	410	294	293	5	356	8	22	34	BR-250-294-10/AS-D
6	250	16	410	294	293	5	356	8	22	42	BR-250-294-16/AS-D
7	300	10	460	350	348	5	406	12	22	37	BR-300-350-10/AS-D
8	300	16	460	350	348	5	406	12	22	47	BR-300-350-16/AS-D
9	350	10	540	402	400	6	470	12	26	42	BR-350-402-10/AS-D
10	350	16	540	402	400	6	470	12	26	53	BR-350-402-16/AS-D
11	400	10	600	455	453	6	521	12	26	47	BR-400-455-10/AS-D
12	400	16	600	455	453	6	521	12	26	58	BR-400-455-16/AS-D
13	450	10	644	508	506	6	584	12	26	53	BR-450-508-10/AS-D
14	450	16	644	508	506	6	584	12	26	67	BR-450-508-16/AS-D
15	500	3	720	560	558	6	641	16	26	35	BR-500-560-03/AS-D
16	500	10	720	565	558	8	641	16	26	57	BR-500-565-10/AS-D

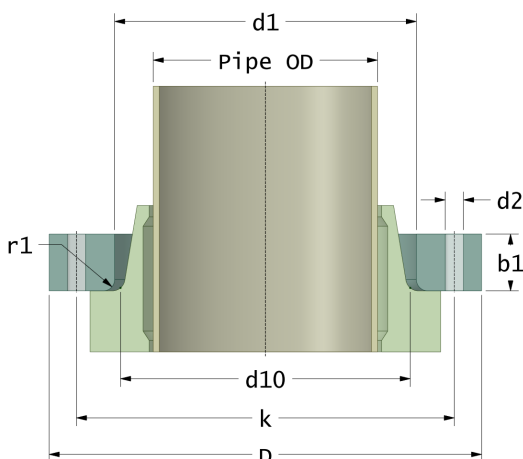
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Rotec Backing Rings (Backing Ring for GRP Pipes)

Drilling Standard: AS 2129 Table D



#	DN (mm)	Pmax (bar)	D (mm)	d1 (mm)	d10 (mm)	r1 (mm)	k (mm)	Holes (no.)	d2 (mm)	b1 (mm)	Article Number
17	500	16	720	565	558	8	641	16	26	72	BR-500-565-16/AS-D
18	600	3	844	653	649	9	756	16	30	34	BR-600-653-03/AS-D
19	600	10	844	653	649	9	756	16	30	62	BR-600-653-10/AS-D
20	600	16	844	653	649	9	756	16	30	78	BR-600-653-16/AS-D
21	700	3	910	762	758	7	845	20	30	36	BR-700-762-03/AS-D
22	700	10	910	762	758	7	845	20	30	64	BR-700-762-10/AS-D
23	700	16	910	762	758	7	845	20	30	82	BR-700-762-16/AS-D
24	800	3	1085	854	850	13	984	20	36	38	BR-800-854-03/AS-D
25	800	10	1085	854	850	13	984	20	36	70	BR-800-854-10/AS-D
26	800	16	1085	854	850	13	984	20	36	88	BR-800-854-16/AS-D
27	900	3	1190	956	952	13	1092	24	36	40	BR-900-956-03/AS-D
28	900	6	1190	956	952	13	1092	24	36	62	BR-900-956-06/AS-D
29	900	10	1190	956	952	13	1092	24	36	87	BR-900-956-10/AS-D
30	900	16	1190	956	952	13	1092	24	36	110	BR-900-956-16/AS-D
31	1000	3	1265	1064	1060	13	1175	24	36	45	BR-1000-1064-03/AS-D
32	1000	6	1265	1064	1060	13	1175	24	36	65	BR-1000-1064-06/AS-D
33	1000	10	1265	1064	1060	13	1175	24	36	90	BR-1000-1064-10/AS-D

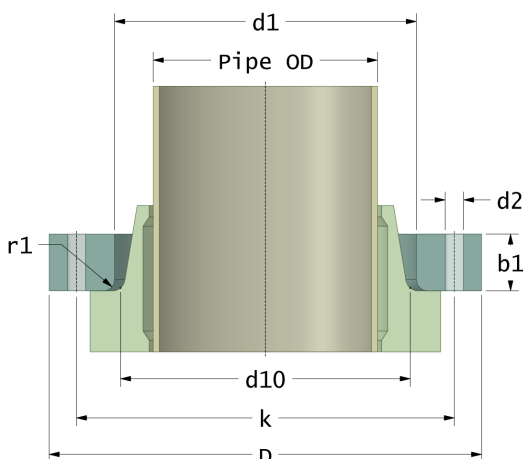
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Rotec Backing Rings (Backing Ring for GRP Pipes)

Drilling Standard: AS 2129 Table D



#	DN (mm)	Pmax (bar)	D (mm)	d1 (mm)	d10 (mm)	r1 (mm)	k (mm)	Holes (no.)	d2 (mm)	b1 (mm)	Article Number
34	1000	16	1265	1064	1060	13	1175	24	36	131	BR-1000-1064-16/AS-D
35	1200	3	1540	1284	1278	8	1410	32	36	55	BR-1200-1284-03/AS-D
36	1200	6	1540	1284	1278	8	1410	32	36	70	BR-1200-1284-06/AS-D
37	1200	10	1540	1282	1278	11	1410	32	36	100	BR-1200-1282-10/AS-D
38	1200	16	1540	1282	1278	11	1410	32	36	152	BR-1200-1282-16/AS-D
39	1400	3	1700	1492	1484	8	1615	36	36	60	BR-1400-1492-03/AS-D
40	1400	10	1700	1492	1484	8	1615	36	36	105	BR-1400-1492-10/AS-D
41	1600	3	1950	1704	1696	9	1825	40	39	70	BR-1600-1704-03/AS-D
42	1600	6	1950	1704	1696	9	1825	40	39	90	BR-1600-1704-06/AS-D
43	1600	10	1950	1704	1696	9	1825	40	39	160	BR-1600-1704-10/AS-D
44	1800	3	2150	1912	1902	9	2019	44	42	75	BR-1800-1912-03/AS-D
45	1800	6	2150	1912	1902	9	2019	44	42	100	BR-1800-1912-06/AS-D
46	1800	10	2150	1912	1902	9	2019	44	42	180	BR-1800-1912-10/AS-D
47	1800	16	2150	1948	1938	15	2019	44	42	230	BR-1800-1948-16/AS-D
48	2000	3	2360	2126	2114	13	2250	44	42	80	BR-2000-2126-03/AS-D
49	2000	6	2360	2126	2114	13	2250	44	42	110	BR-2000-2126-06/AS-D
50	2000	10	2360	2126	2114	13	2250	44	42	205	BR-2000-2126-10/AS-D

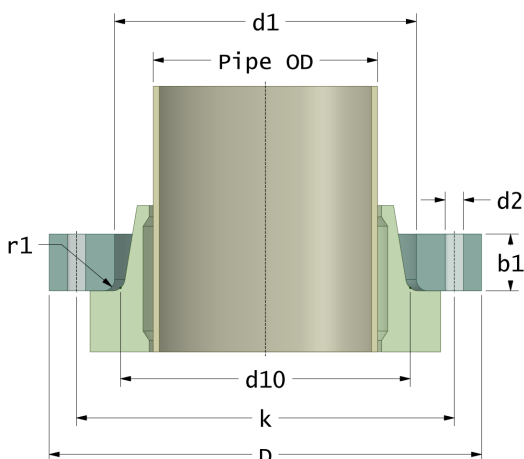
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Rotec Backing Rings (Backing Ring for GRP Pipes)

Drilling Standard: AS 2129 Table D



#	DN (mm)	Pmax (bar)	D (mm)	d1 (mm)	d10 (mm)	r1 (mm)	k (mm)	Holes (no.)	d2 (mm)	b1 (mm)	Article Number
51	2200	3	2580	2338	2325	13	2460	44	48	122	BR-2200-2338-03/AS-D
52	2200	6	2580	2338	2325	13	2460	44	48	175	BR-2200-2338-06/AS-D
53	2400	3	2810	2548	2534	14	2673	52	48	130	BR-2400-2548-03/AS-D
54	2400	6	2810	2548	2534	14	2673	52	48	184	BR-2400-2548-06/AS-D
55	2400	10	2810	2548	2534	14	2673	52	48	230	BR-2400-2548-10/AS-D

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